

NordicPUR Rock Seal

One Component (1C) Foaming Polyurethane Resin for Cavity Filling

Purpose:

A one Component Resin for cracks and fissures. The resin is water-reactive single-component polyurethane resin, free of CFC and phthalate plasticizers. Developed as a higher foaming resin for filling of cavities, fissure sealing and ground consolidation.

- Stopping of small and mid – volume water, also seawater in cracks and fissures
- Consolidation in soils and gravels
- Deep injection works
- Can be injected simultaneously with cement grouting, creating a compound grout

Application of product at ambient temperatures >0 °C up to 40°C. Foaming factor is approximately is 25 to 60 times depending on the site conditions to be injected into.

Technical properties:

The data below are laboratory data only. They may vary in practice due to thermal exchange between resin and strata, surface properties of the stone, humidity, pressure and other factors.

Material data:	1 C PUR Ultra Fine	1 C Catalyst
Density at 25 °C kg/m ³	1100 - 1200	950 – 1000
Viscosity at 25 °C mPa*s	280 ± 50	5 ± 1
Colour	Brown	Yellow, transparent

Reaction Time data:		CATALYST	
Temperature		2%	5%
5 °C	Start	100 s ± 20 s	50 s ± 20 s
	Stop	470 s ± 20 s	250 s ± 20 s
15 °C	Start	90 s ± 20 s	40 s ± 20 s
	Stop	400 s ± 20 s	200 s ± 20 s
25 °C	Start	60 s ± 20 s	38 s ± 20 s
	Stop	340 s ± 20 s	160 s ± 20 s

* Reaction data (start & end of foaming) with 10% water and 10% catalyst (accelerator). Reaction of product will change based on the different catalyst percentages (2 to 10%) used.

** Foaming factor approximately 25 to 60 times

Composition and properties:

1C PUR Rock Seal is a modified polyisocyanate on the basis of 4,4'-diphenylmethane diisocyanate (MDI). The catalyst is a blend. After the addition of the catalyst, the mixture has a shelf life of at least 40 hours, when completely protected from moisture. When used it acts as an expanding foam.

Application:

Catalyst can be added to the resin (2-10% depending on the determined reaction time) quickly and intensive. The mixture can be stored for at least 40 hours without significant increase in viscosity under the condition that the grout mix is efficiently protected from moisture.

The resin reacts with water. Therefore, in open cans a skin may be formed on the surface of the liquid by reaction with the humidity contained in the air; but this does not affect the pumping operation.

The resin is injected as a single component via packers into the water-bearing zones using application pumps. When in contact with water, the reaction up strongly and hardens. If the zone to be sealed is dry, a full hardening of the product mass can be achieved by preliminary or subsequent water injection. . After use clean the system and pump with recommended solvents from Nordic Geo Support.

Recommendation:

We recommend that before processing, the product should be stored for at least 12 h at a minimum temperature of 15 °C to achieve the recommended processing temperature of between 15 °C to 25 °C.

Packaging:

Standard Can Size:	19 kg in Metal can
Catalyser:	1 kg in Metal can

Other packing units on request.

Storage, shelf life:

The shelf life of the product is six months from date of delivery. The product should be stored in a dry place at temperatures between 15 °C and 25 °C. Improper storage will shorten shelf life. Once opened, the components should be used as soon as possible.

Disposal:

Small quantities of cured product residues can be disposed of as normal domestic waste. Dispose of not cured product components must be carried out in accordance with the local regulations.

Empty cans should be cleared of liquid by punching a hole through the edge of the cover and turning them upside down, until liquid does not flow out any longer.

Disclaimer:

The data in this sheet conform to our best knowledge and experience at the date of printing, which is indicated below. The state of knowledge and experience are evolving constantly. Please pay attention therefore, that you always refer to the current version of this data sheet. The description of the product application in this sheet cannot take the special conditions and circumstances into account emerging from the individual case. Application use and processing of our product occur outside of our control capabilities. In particular, the processing results are exclusively subject to your own responsibility.

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Revision date: 09.03.2019